



Dart Aerospace Ltd.
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648.4707

Job Sheet 194286



Part No: 648.4707

Job Qty: 1 pcs

Part Name: SWA3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/30/19

Job Tracking No:

Due Date: 5/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 15618*

Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	5/10/19		0.00	0.20	Small Fab - 1		DAS 28 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 4	1 pcs	5/10/19		0.00	0.00	QC 4 - 28		DAS 58 9-89 MAY 13 2019
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
130	Packaging 3-1 - Stock - B4B	1 pcs	5/10/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		



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Container No: S180346



Part: 648.4707

Job No: 194286

Serial No/Batch: S180346

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 05/10/19

Plex 4/30/19 8:00 AM Dart.lajeunesse.marie

					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	5/10/19	0.00 0.00	DC - 1 - B4B	DAG 21 9-59	MAY 13 2019
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	5/10/19	0.00 0.00	QC 21 - FG - 21		MAY 13 2019
				QC 21 - FG - 70		
				QC 21 - SA - 53	DAG 21 9-59	
Part Op 110 - (Small Fab) Pack, bag and label						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - (Identify as per dwg & Stock Location: _____) vIdentify and pack for shipping as per PPP 648.4707						
135 - DC (Document Control) Photocopy bluefile & type labels per PPP 648.4707						
140 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-1/4	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5027241
188-FPSS-832-3/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5175966
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	110-Small Fab - 1	5168927
600.1319	Up Decal	1 pcs (1 ea)	110-Small Fab - 1	5173607
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/t 01004-08-047	6 ft (6 ea)	110-Small Fab - 1	5159114
SWA3-400	Button Head Screw	2 pcs (2 ea)	110-Small Fab - 1	5176939
SWA3-600	O-Ring	1 pcs (1 ea)	110-Small Fab - 1	5176842
SWA3-700	Bearing Balls - 1/4"	32 Ea (32 ea)	110-Small Fab - 1	5168923
SWA6A-1900	1/4" Female Spade Connector	6 Ea (6 ea)	110-Small Fab - 1	5175992
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	110-Small Fab - 1	5097727

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-832-1/4	1	113	0
	188-FPSS-832-3/8	1	126	0
	188-FSCS-1032-5/8	4	118	0
	600.1319	1	255	0
	EL314-SJTOW - 01004-08-047	6	0	0
	SWA3-400	2	14	0
	SWA3-600	1	15	0
	SWA3-700	32	824	0
	SWA6A-1900	6	283	0
	SWA6A-2000	4	647	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					